



K E R A M A

DUURZAME KUNSTSTOF GEVEL & VLONDERPLANKEN

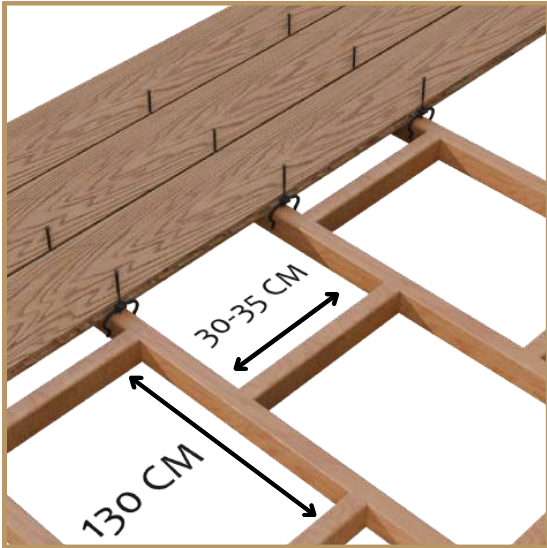
ASSEMBLY MANUAL

Hollywood

Nov 2025



TOP 3 IMPORTANT POINTS



1 LINE SPACING

- > Line spacing: Maximum center-to-center distance: 30 - 35 CM.
- > Herringbone / Diagonal Installation: Maximum center-to-center distance: 25 CM.
- > The decking can also be installed in the ground.
- > Use cross-connections every 130 CM.

2 GROUND FIXING

> If NOT directly attached to the subsurface (e.g. with stakes), a DOUBLE FRAMEWORK must be used.



Without ground support or double framing, the boards may bend.

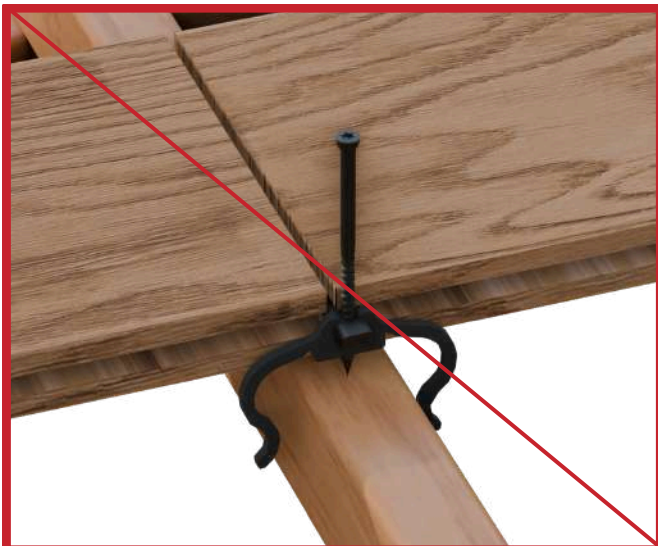


DOUBLE RULES

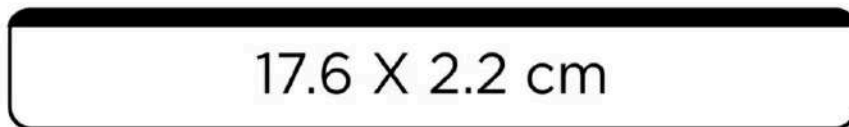
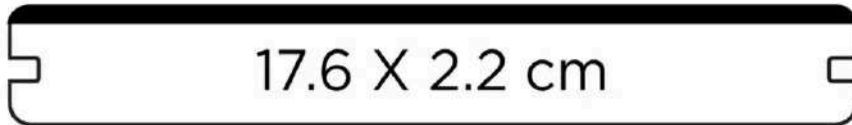
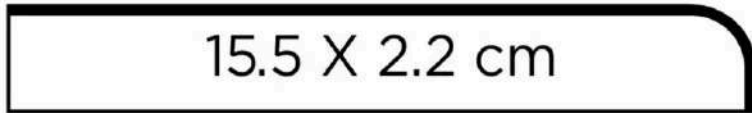
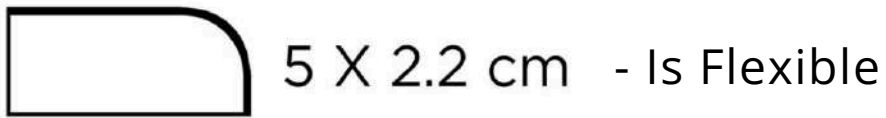
3 USE OF CLIPS

Never fasten the ends of two boards with just one clip.

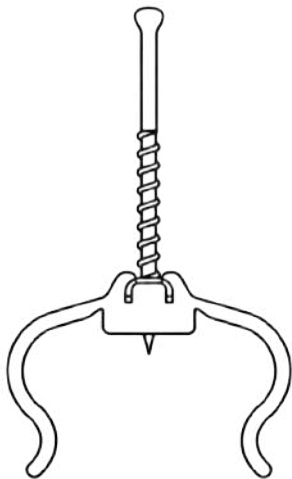
3 mm



Profiles



Fastening



Edgeloc clip



Toploc Screw
3.0*40mm

SAFETY

> Working with Hollywood boards can release dust and fine fiberglass particles that can irritate your skin and eyes. To ensure your safety and avoid the risk of injury, it is essential to use the appropriate protective equipment.

1 SAFETY GLASSES

> Always wear safety glasses with side shields to protect your eyes.



2 GLOVES

> Wear protective gloves when handling and cutting the boards.

3 PROTECTIVE CLOTHING

> Wear a long-sleeved shirt and long pants to prevent skin irritation from fibers.



4 DUST MASK

> When sawing, use additional protection such as a mask and eye protection to protect against released (glass) fibres.

TOOLS



1 WOOD OR COMPOSITE SAW BLADE

> For accurately cutting decking boards and joists to size.

2 CORDLESS DRILL (NOT A HAMMER DRILL)

> For attaching the cortex/clips and building the substructure.



3 KERAMA CLIPDRIVE

> An ergonomic tool for installing Edgeloc clips while standing. It speeds up installation and reduces strain on your back and knees, while the weighted nose makes it easy to reach the screw.



4 KERAMA board CLAMP

> This tool clamps onto the joist and locks rows of decking boards together, leaving your hands free to attach the clips.

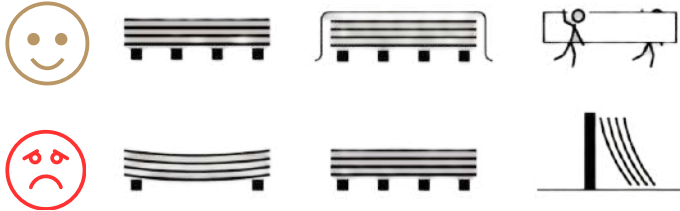
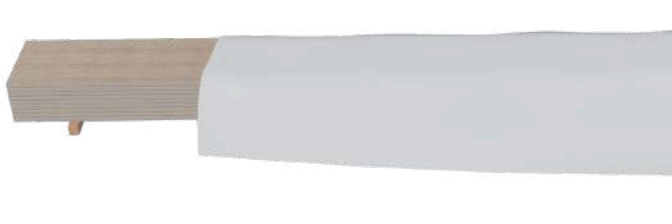


5 TOPLOC SCREWS & WD-40

> Spray the Toploc screws with WD-40. This allows the screw to penetrate the PU top layer of the Hollywood board smoothly and galvanize it invisibly.



INSTALLATION POINTS



2 SUBCONSTRUCTION

> **Line spacing:** Maximum center-to-center distance: **30 - 35 CM.**

> **Herringbone / Diagonal Installation:** Maximum center-to-center distance: **25 CM.**

> The decking can also be installed **in the ground.**

> Use cross-connections every **130 CM.**

IMPORTANT:

If **NOT** directly attached to the subsurface (e.g. with stakes), a **DOUBLE FRAMEWORK** is required.

Reason: Without **ground support** or **double battens**, the boards may **bend** at the ends.



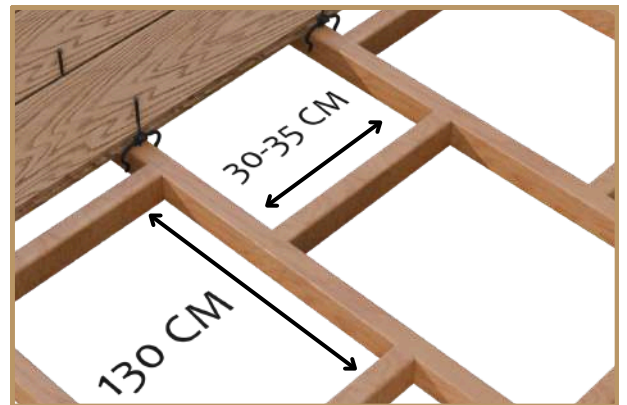
1 STORAGE

> **Horizontally & Flat:** Always store the boards horizontally on a flat surface.

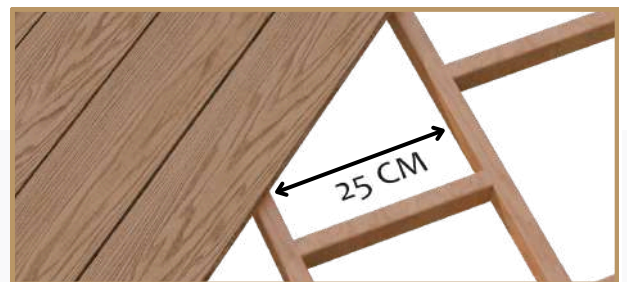
> **Protection:** Cover the material with a **white, ventilated** tarpaulin to protect it from heating up due to direct sunlight.

> **Direct Installation:** Install the boards immediately after removing the cover. This prevents shrinkage and cracks from forming due to warming.

> **Temperature:** Do not install in extreme temperatures.



NORMAL INSTALLATION



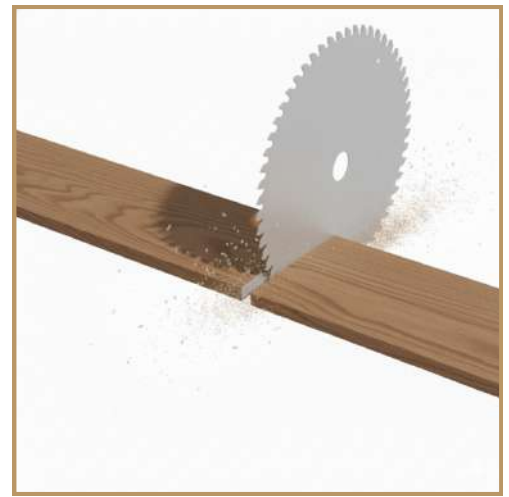
DIAGONAL INSTALLATION



DOUBLE FRAMEWORK

3 CUSTOMISATION

- > Because the length and thickness of the boards can vary, a 3mm seam is required
- > Use a wood or composite saw blade and cut accurately.
- > Always saw with the **visible** side of the board **facing up**.



FASTENING 4



1

Attach the first and last boards with Toploc screws (which disappear into the PU top layer). **It's very important to spray them with WD-40.** Use a full board as the first and last boards if the sides remain visible.

- > When using Toploc mounting, always use two screws per intersection with the bottom rail.



2

Install the next boards, placing **Edgeloc** fasteners between each board.



3

Secure the boards with the **Kerama board Clamp**. Maximum 10 boards. Then screw in the **Edgeloc** Clips from the top.

IMPORTANT:

Always secure the ends of the boards with two separate clips.



OR



3 mm



5 EXPANSION

> Under normal circumstances, the boards are laid with 3mm **expansion space** at the end edges.

> Important installation conditions

> It is strongly discouraged to install the boards at temperatures below **0°C** and above **30°C**.

> Remove the boards from the pallet and **install them as quickly as possible** to prevent them from heating up in the sun.

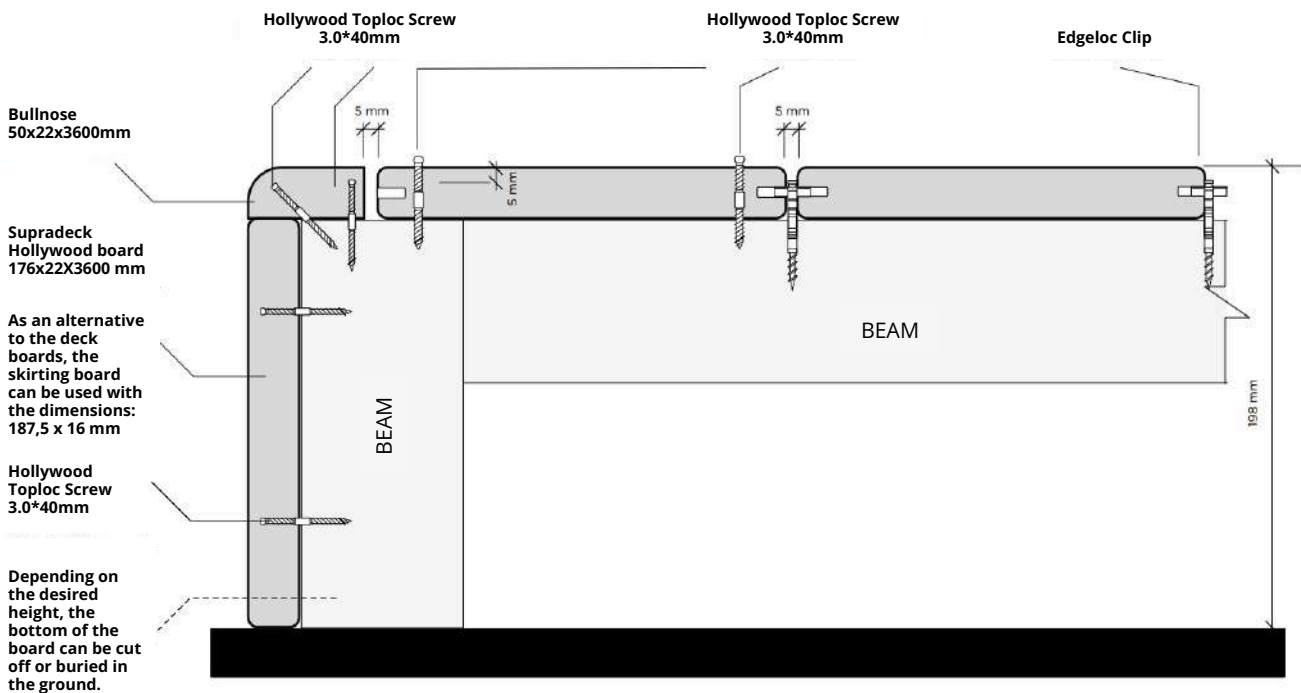
> Do not install boards that have already been heated by **direct sunlight**.

7 MAINTENANCE

The boards are UV-resistant without visible discolouration. The material may become dirty over time. Cleaning can be done with water and a mild detergent; careful use of a pressure washer is also possible.

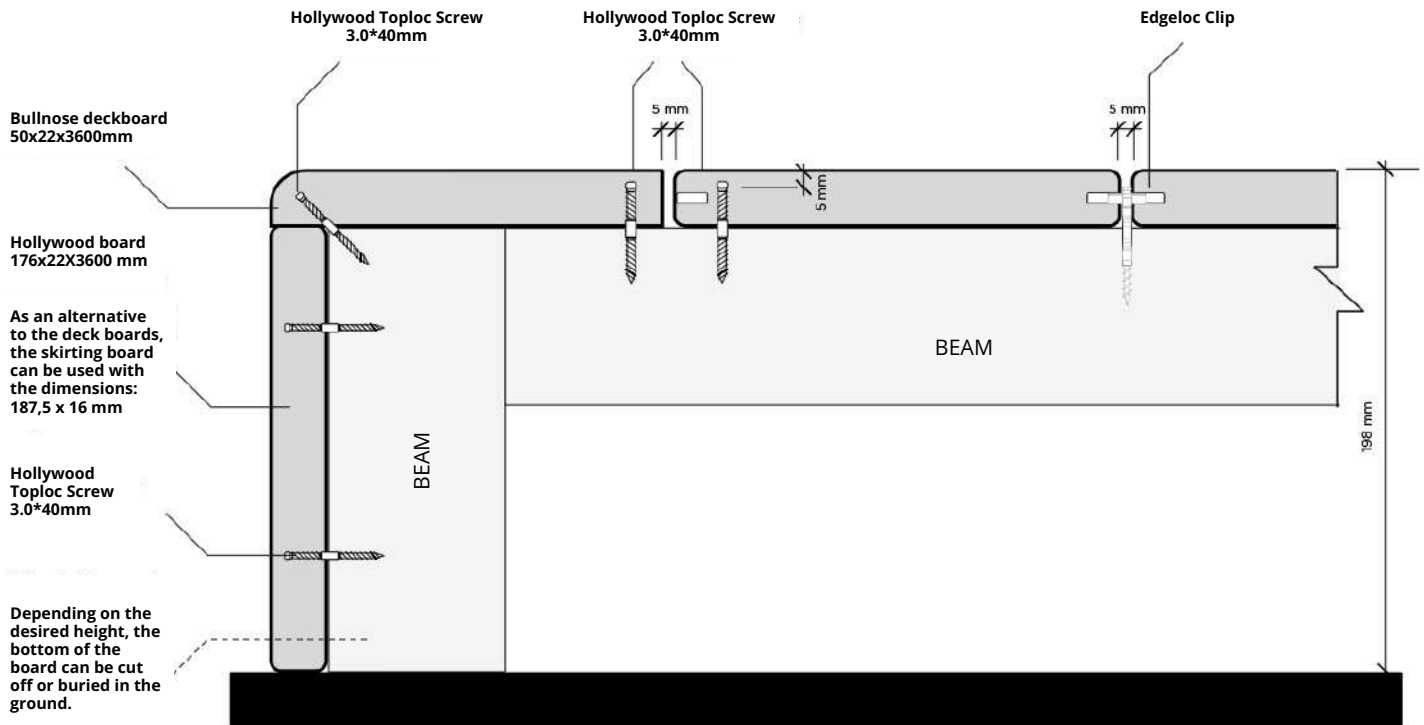
6 SECTION DETAILS

I - Bullnose deck board 50x22mm

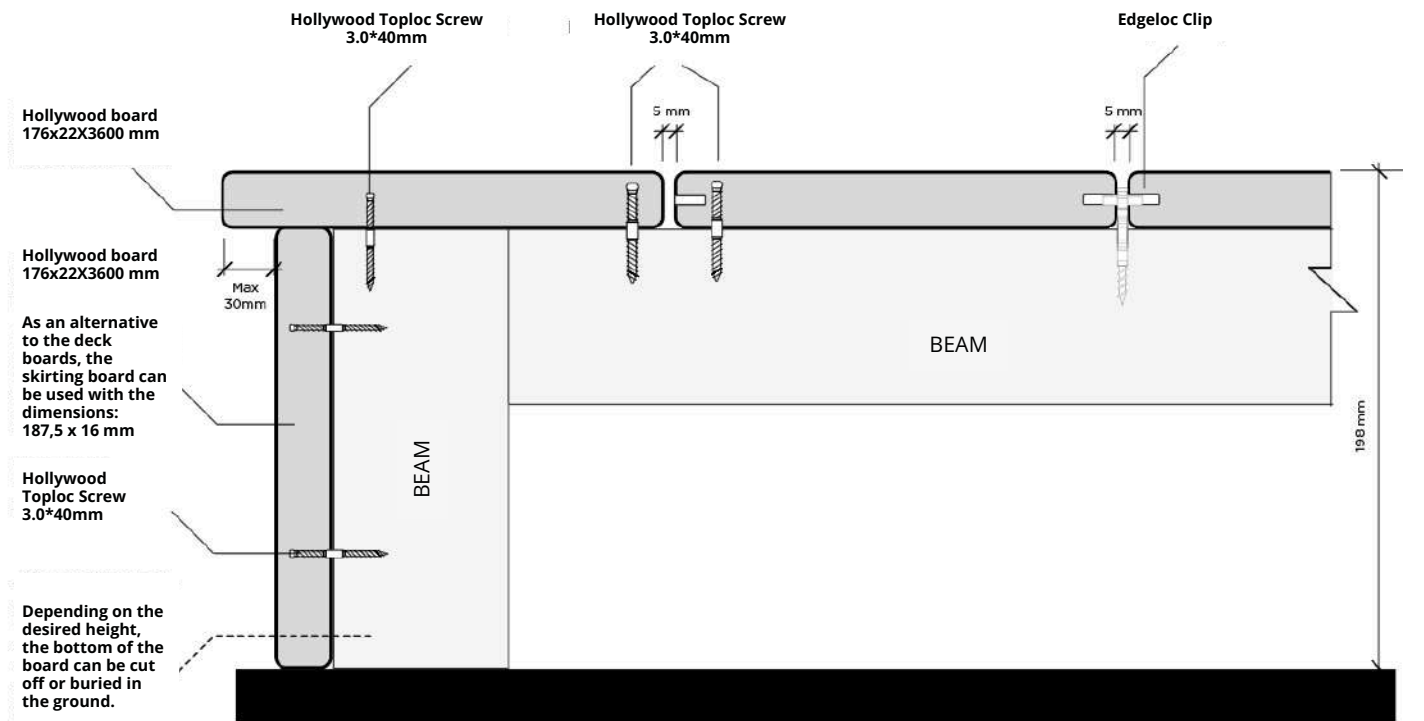


6 SECTION DETAILS

II - XL Bullnose 155x22mm

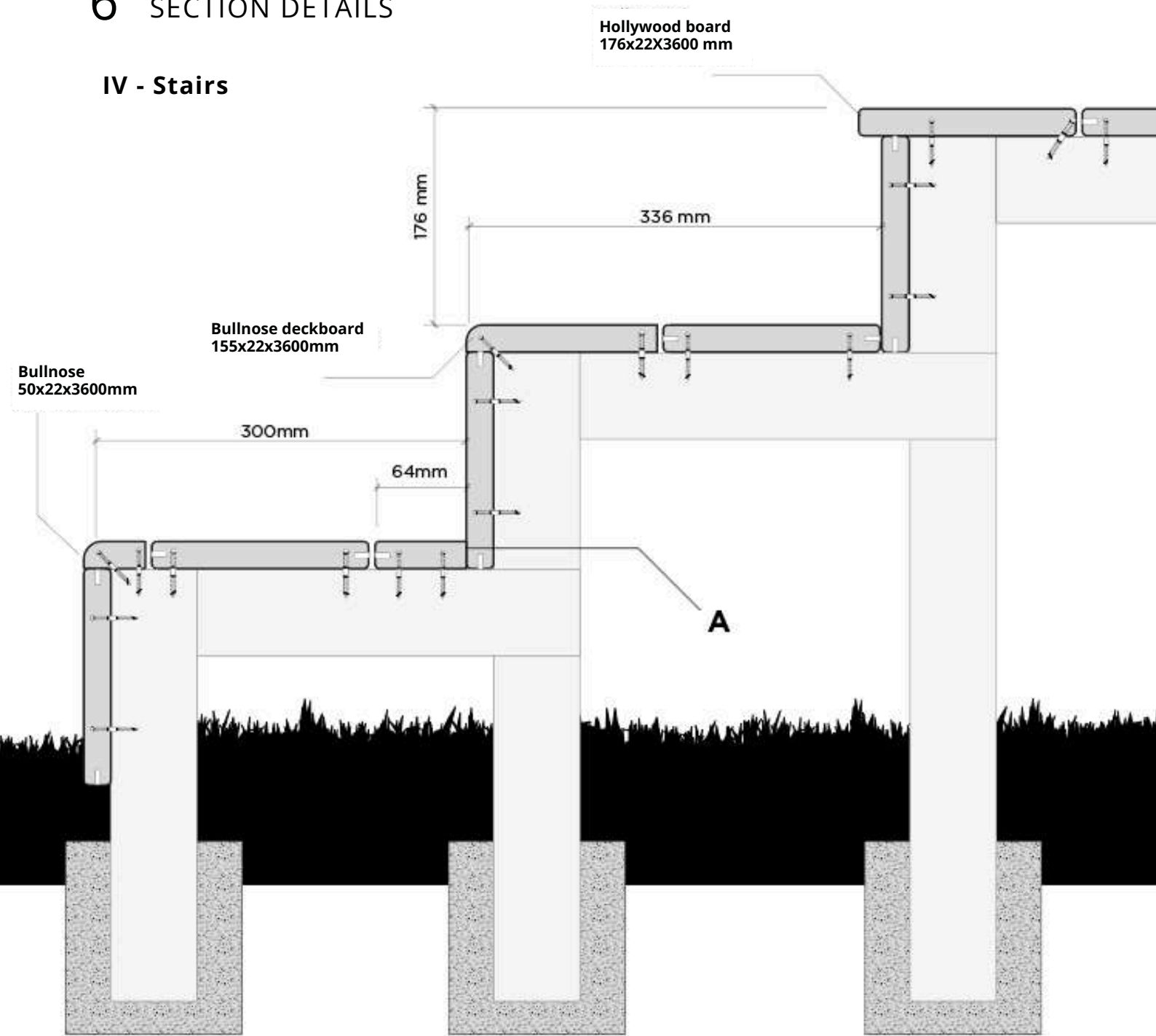


III - Hollywood Kantboard



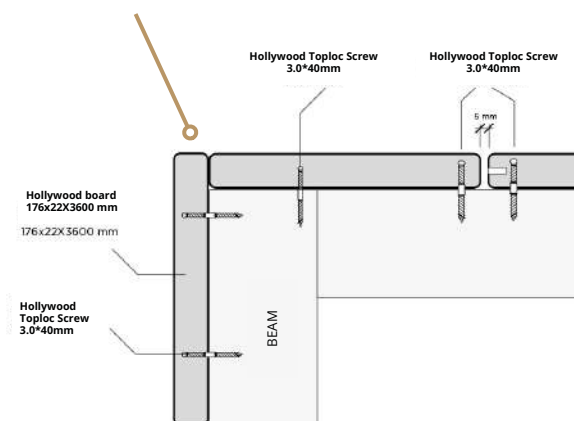
6 SECTION DETAILS

IV - Stairs

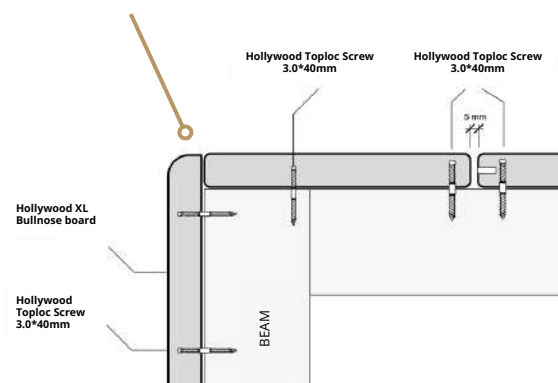


V - Execution to avoid

> The sides of the Hollywood boards are not neatly finished. Therefore, using them this way is not recommended.



> The undersides of the Hollywood Bullnose and XL Bullnose are not neatly finished. Therefore, using them this way is not recommended.



8 Replacing boards



2

Pull the board up to easily remove it.



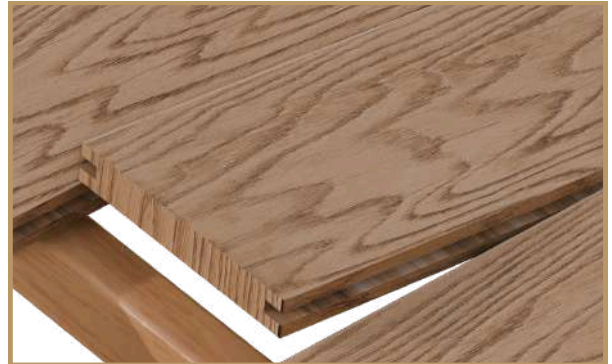
4

Slide the loosened clips into the groove of the adjacent boards. Clean the joists and place the new decking board in place.



1

Loosen the screws of the clips on both sides of the board to be removed.



3

Break off the legs of each clip.



5

Slide the clips back and tighten the clips firmly.

8 Frequently Asked Questions

Where can I use Hollywood decking?

Hollywood decking is extremely versatile and can be used in virtually any outdoor space (subject to building codes). Applications include decks, siding, balconies, roof gardens, walkways, bridges, pontoons, seating, steps, planters, and more. Hollywood decking can be used as a decorative finish for most outdoor designs, as long as the boards are attached to a load-bearing structure.

Do the decking boards expand or shrink?

Because Hollywood decking boards are made of 100% PVC, they are very stable. The boards have an acceptable expansion of a maximum of 0.2%. We recommend a 5 mm gap between the sides of the boards and a 1 mm gap at the ends. There should also be a 5 mm gap between the boards and a solid surface (such as a wall) to promote water drainage.

Can I use a pressure washer?

Pressure washers can be used on Hollywood decking boards at a pressure of no more than 2000 psi. A fan nozzle with a 40- to 60-degree angle should be used, with the nozzle held 250-300 mm from the surface. Keep in mind that using pressure washers can increase the likelihood of screw holes becoming more visible; therefore, always test in an inconspicuous area first. Direct and prolonged contact can damage the surface of the boards.

What fasteners should be used to attach Hollywood decking?

For installing the decking, we recommend Edgeloc clips. These are specifically designed for the grooved boards. For attaching the finishing boards along the edges, we recommend Toploc screws.

Can the decking boards be used for load-bearing (structural) applications?

Hollywood decking boards are not recommended for structural applications. They must always be attached to a load-bearing substructure, such as wood.

Do Hollywood decking get hot in the sun?

Like other PVC products, the surfaces tend to absorb heat and therefore become warmer. Dark colours will feel warmer and may be uncomfortable to walk on barefoot in direct sunlight during high temperatures. Wearing footwear may be necessary in these conditions. Take extra care when using decking near heat- or UV-reflective glass.

What tolerances should be observed?

There will always be a slight variation in the dimensions of the boards. This is due to the casting process. Although we calibrate the boards to maintain the most consistent profile possible, the following manufacturing tolerances apply: Width: ± 2 mm, Length: ± 3 mm, Thickness: $\pm 1-2$ mm.

My boards have just been laid and have a light oily or glossy finish?

Because the boards are a cast product, we use a release agent during the production process. This agent may still be present on the surface upon delivery. This can result in the boards appearing shiny or waxed, or in small particles of dirt and puddles of water remaining on the surface. This release agent will disappear from the surface within 6 to 8 weeks through natural weathering. This process can be accelerated by cleaning the boards with warm, soapy water and a stiff brush after installation.

Can I use a fire pit, bowl, or patio heater on my deck?

When using burning wood or coal, the fire pit or bowl should be placed on a porcelain or cement tile or slab. This tiled area should extend approximately 1 meter beyond the fire pit or bowl. Any smouldering particles or burning material must be removed immediately to prevent damage or permanent marks on the surface of the Hollywood decking. Patio heaters or infrared heaters are not known to affect the decking.

Do Hollywood decking parts have a warranty?

Yes. Our limited warranty gives you peace of mind. We guarantee that we will adhere to the terms and conditions set forth in the limited warranty document. You receive a 30-year limited warranty for residential use or a 20-year limited warranty for commercial use, depending on the boards' application.

KERAMA

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